



iJetColor Press Maintenance Schedule

Summary: Schedule for the regular maintenance for your iJetColor Press

Applicable Products: iJetColor Press

MAINTENANCE SCHEDULE - General, periodic maintenance is needed to keep the Printer in good working order. Many tasks can be performed by operators with basic supplies, no special tools needed. Other tasks should only be performed by trained service personnel. **NOTE:** High volume usage may require more frequent maintenance.

Maintenance Supplies & Equipment: Flashlight, small telescoping mirror, hard-bristled toothbrush, tweezers, small screwdriver, powder-free nitrile gloves, protective clothing and eyewear, deionized/distilled water, Super Lube 21030 synthetic grease (or equivalent), can of compressed air, foam or lint-free cotton swabs, lint-free wipes, disposable shop towels.

COMPONENTS / TASKS	MAINTENANCE TYPE				
	DAILY	BI-WEEKLY	MONTHLY	YEARLY	AS NEEDED
PERFORMED BY OPERATOR					
Rubber Feed Rollers		CLEAN	CLEAN	CLEAN	CLEAN
Grit Rollers (Media Path)			INSPECT	CLEAN	CLEAN
Ink Revolver Couplings and Connections: Inspection/Cleaning					EVERY PRINTHEAD REMOVAL
Ink Tank Contacts & Prism (Clean)					EVERY INK TANK INSTALL
Optical Sensors (Media Feed & Paperpath)	CLEAN	CLEAN	CLEAN	CLEAN	CLEAN
Printhead (Manual Wiping)					WIPE
Printhead, Head Media Guide & Lip of Capping Station (Manual Wiping)					AFTER EVERY PRINTHEAD INSTALL
Residue and Debris Removal	CLEAN	CLEAN	CLEAN	CLEAN	CLEAN
Sheet Separators			INSPECT	INSPECT	REPLACE
Wiper Roller: Inspection		INSPECT	INSPECT	INSPECT	Contact Service to Replace
Waste Ink Tray			INSPECT	INSPECT	REPLACE
PERFORMED BY SERVICE TECHNICIAN					
Ink Tank Latches/Ink Bay				INSPECT	
Ink Tubing, Couplings, Components				INSPECT	
Lubrication (Service Station Rails, Lift Arm Cams, etc..)				APPLY	
Moving Parts/Motors/Gears				INSPECT & TEST	REPLACE
Optical Sensors (Service Station Home, Index and Lift)				INSPECT & TEST	CLEAN



Product Technical Bulletin

PTB0613 3.5.14

iJetColor



Printware

*Pen Driver PCA Contacts: Cleaning				INSPECT & CLEAN	INSPECT/ CLEAN AFTER PRINTHEAD REMOVAL
*Service Station & Components				INSPECT	CLEAN or REPLACE
*Wiper Roller: Replace				INSPECT	EVERY PRINTHEAD REPLACEMENT
Rubber Feed Rollers				INSPECT	REPLACE

WARNING

ALWAYS POWER DOWN THE PRINTER BEFORE PERFORMING ANY MAINTENANCE; TO AVOID SERIOUS SHOCK OR INJURY.