



iJetColor Critical Maintenance Schedule

Summary: Schedule for the regular maintenance for your iJetColor Press

Applicable Products: iJetColor Press

MAINTENANCE SCHEDULE - General, periodic maintenance is needed to keep the Printer in good working order. Many tasks can be performed by operators with basic supplies, no special tools needed. Other tasks should only be performed by trained service personnel. **NOTE:** High volume usage may require more frequent maintenance.

Maintenance Supplies & Equipment: Flashlight, small screwdriver, powder-free nitrile gloves, protective clothing and eyewear, deionized/distilled water, Super Lube 21030 synthetic grease (or equivalent), can of compressed air, foam or lint-free cotton swabs, lint-free wipes, disposable shop towels, squeeze bottle for squirting water.

COMPONENTS / TASKS	MAINTENANCE TYPE			
	DAILY	WEEKLY	MONTHLY	AS NEEDED
Clean Clamshell or Residue and Debris	CLEAN			
Wash (wet) Wiper Roller		CLEAN		
Optical Sensors (Media Feed & Paperpath)			CLEAN	
Waste Ink Tray (perform when replacing Ink Tank)			INSPECT	
Clean Service Station & Components (50K impressions)			CLEAN @ 50,000 Impressions	
*Wiper Roller: Replace				EVERY PRINTHEAD REPLACEMENT
Lubrication (Service Station Rails, Lift Arm Cams, Gears etc.)				EVERY PRINTHEAD REPLACEMENT
Ink Revolver Couplings and connections: Inspection/Cleaning				EVERY PRINTHEAD REMOVAL

WARNING

ALWAYS POWER DOWN THE PRINTER BEFORE PERFORMING ANY MAINTENANCE; TO AVOID SERIOUS SHOCK OR INJURY.